## **Amendments to the Claims**

Please amend the claims as shown in the Listing of Claims below. This listing of claims will replace all prior versions, and listing, of claims in the application.

## LISTING OF CLAIMS

- Claim 1. (Original): A method of making an unfired refractory component that is resistant to reaction with molten aluminum or magnesium, comprising:
- (a) forming a slurry comprising calcium silicate-containing refractory material and a barium- or strontium-containing compound;
  - (b) placing the slurry in a mould;
  - (c) dewatering the slurry to form the component; and
  - (d) hydrothermally processing the component to form a final product.
- Claim 2. (Original): A method according to claim 1 wherein the barium- or strontium-containing compound is a barium-containing compound selected from barium sulphate, barium oxide and barium hydroxide.
- Claim 3. (Original): A method according to claim 2 wherein the barium sulphate is a powder or a slurry.
- Claim 4. (Original): A method according to claim 2 wherein the barium oxide or the barium hydroxide is an aqueous solution.
- Claim 5. (Original): A method according to claim 4 wherein the aqueous solution is prepared with water at a temperature of at least 30°C.
- Claim 6. (Original): A method according to claim 4 wherein the aqueous solution is prepared with water at a temperature of at least 40°C.

Claims 7 – 13 (Canceled).